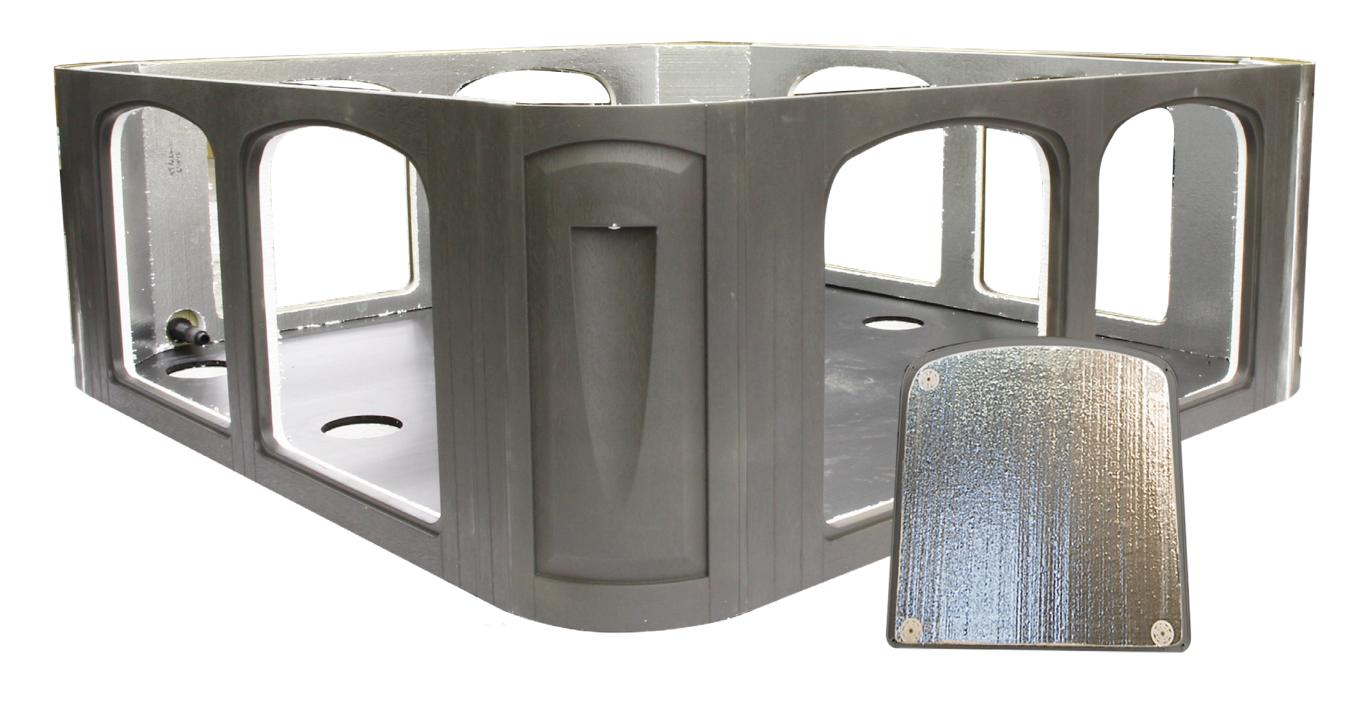


### RTB (Reflective Thermal Barrier) Insulation

#### THE MOST ENERGY EFFICIENT INSULATION SYSTEM

cabinet walls, door panels, floor system



- Foil bonded foam reflects
   & recycles heat keeping the cabinet warm & dry
- Removable door panels allow for quick servicing that saves time and cost.
- Our EPS rigid foam panels feature a non-toxic additive that deters insects, bees, wasps, mice and rats.



## RIM (Reaction Injection Molding) Cabinets

#### STRONGEST. LONGEST LASTING. 20 YEAR WARRANTY.

Most durable cabinet in the industry. Available in gray, brown, and black.











- Paintable match the shade of your house or trim
- Strongest Tested by running over a corner piece with an SUV without any damage.
- Award Winning "Innovation of the Year" by the Bayer Science Corporation.



### DuraTech<sup>TM</sup> Cabinets

#### ULTRA HIGH STYLE. EASY TO MAINTAIN.

Available in gray, brown, and black.





- Interlocking synthetic panels will not fade and can be washed with soapy water to keep them free of dust and grime.
- Energy efficient RTB insulation reflects and recycles heat within the cabinet keeping it warm and dry.



## Cedar Cabinets - Natural, Aromatic, Lasting

### BEAUTIFUL, WESTERN RED CEDAR CABINETS

From British Columbia, Canada

Certified to the Sustainable Forest Management System (SFM) and the Canadian Standards Association (CSA)



- Distinctive and naturally stylish
- Stable and resists warping and rotting
- Durable and long lasting through harsh weather conditions
- Termite and insect resistant
- Natural thermal insulation and sound control
- Comes in 2 colors: natural and driftwood



## Insulated Durafloor<sup>TM</sup> Base System

### BEST SPA BASE IN THE INDUSTRY

Fully insulated. Waterproof. A Clearwater Exclusive.



- Base is silicone sealed and screw bonded to our cabinets.
   Base raises spa off the ground to further protect it from the elements.
- Our Durafloor<sup>TM</sup> 100%
  recycled ABS base is vacuum
  formed from a single sheet
  for durability, strength and a
  watertight seal.

## PVC Column Support System

#### FRAME FREE SYSTEM

Our PVC column supports carry all the load.

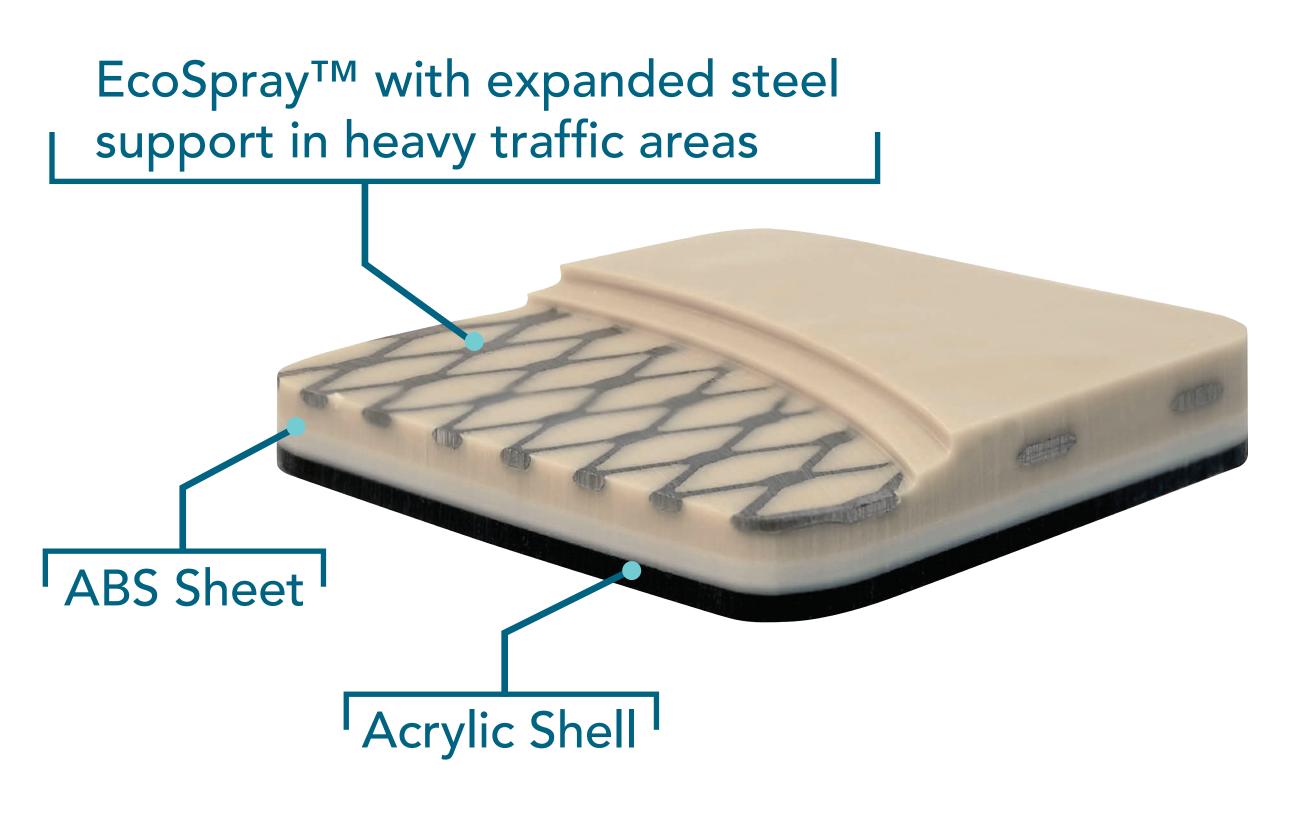


- **STRENGTH:** Our PVC columns support over 10,000 pounds (5 tons).
- **DURABILITY:** Our PVC columns will not rot, mold, rust or let you down.
- ANTI PEST: Our PVC columns do not attract rodents, bees, wasps or insects.
- **BEST WARRANTY:** Our 20-year structural warranty is the best in the industry.

## Acrylic EcoSpray<sup>TM</sup> Spa Shell

#### STRONGEST. ECO-FRIENDLY. TRIPLE-LAYERED SHELLS.

Industry leading spa shell strength. Backed by a 20-year warranty.



- Twice the strength. Our ABS
   sheet + the acrylic sheet is
   twice as strong as competitors
   only using an acrylic sheet.
- V.O.C.-free. | Clean air factory. Our EcoSpray™ shell strengthening material does not produce any volatile organic compounds (V.O.C.'s) or air pollutants.



## Whisper Flow Plumbing

### HYDROTHERAPY MASSAGE PERFECTION

Efficient, powerful and quiet water flow

- Sweeping 90° & 45° elbows = fast water flow.
- Manifold plumbing= water flow balancing.



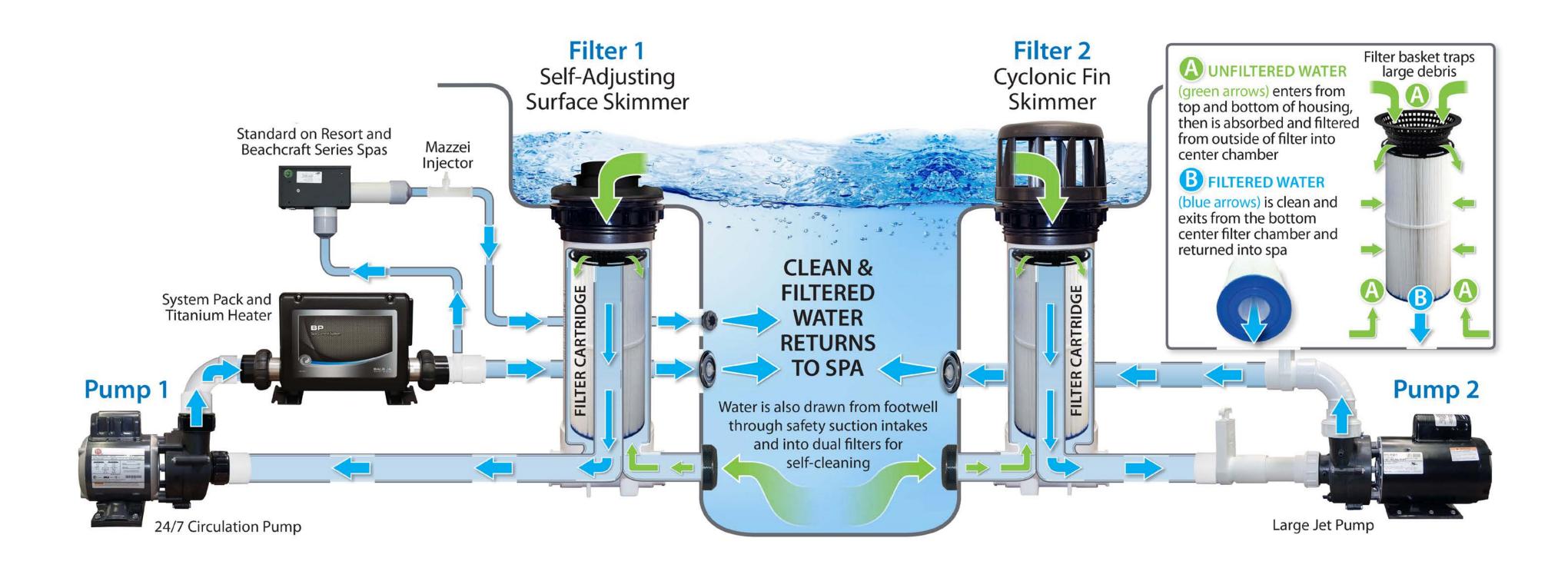
- Powerful, 56-frame therapy pumps are secured to motor mount plates for stability.
- Powerful pool duty pumps=besttherapy.
- Quiet, 24-hour circulation pump filters 30 gallons of spa water per minute through filters for clean spa water.
- Stainless steel clamps are pneumatically compressed to water tight calibrations.
- Individual raised motor mounts, reinforced with RTB insulation and motor mount plates for stability.
- Water shut-off valves for easy pump servicing, eliminate the need to drain the water from the spa.



## Double Filtration System

### 100% SELF-CLEANING WATER SYSTEM

Double pumps and double filters provide twice the cleaning power. Our sytem cleans the entire body of water, surface to floor, circulating more than 50,000 gallons of water per day!

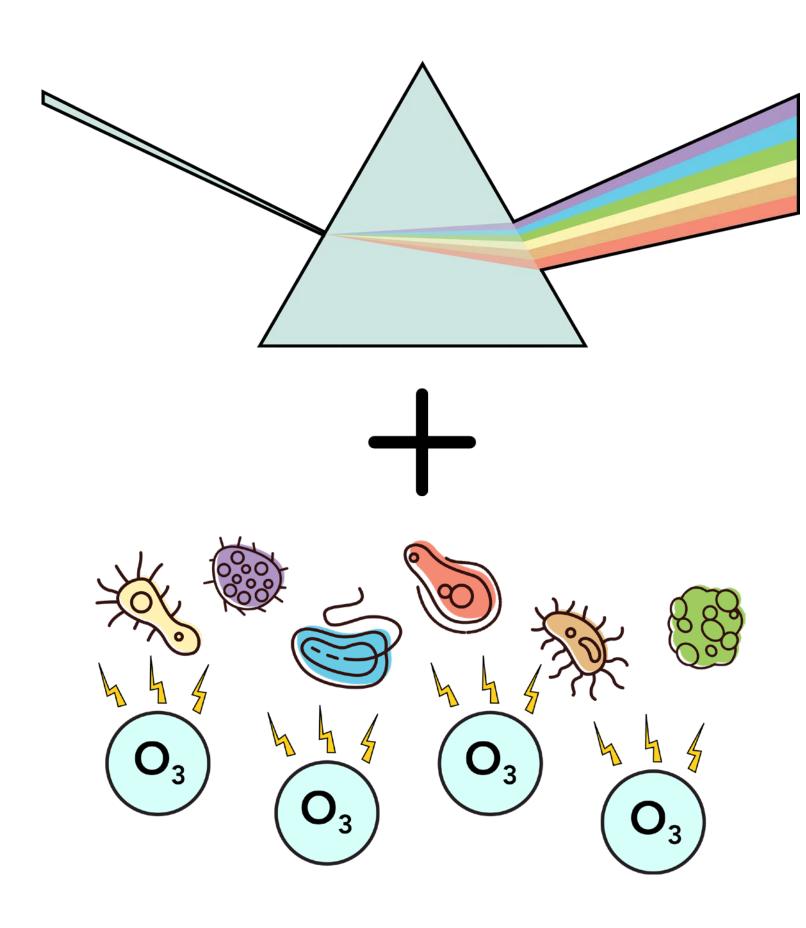




## **UVC + Ozone Purification System**

#### PURITY SYSTEM USING LIGHT & ENERGETIC OXYGEN

Destroys bacteria, viruses, algae, yeasts, unused oxidizers and other contaminants.



- UVC light kills the micro-organisms. UVC refers to the ultraviolet light with wavelengths between 200 280 nanometers (nm). Light in the UVC wavelength can be used for disinfecting water and destroying harmful micro-organisms.
- Ozone oxidizes (eliminates) the micro-organisms. Ozone, sometimes referred to as energetic oxygen, is a powerful oxidizer of contaminants in water. Ozone greatly reduces the need for high chemical doses, helps destroy bacteria and reduces cost.
- Our Double Filtration System picks up from there and ensures more than 50,000 gallons of water per day are moved quickly through two pumps and filtered through two polyester filters.



## Clear Balance Conditioner System<sup>TM</sup>

### MAGNETIC WATER TREATMENT CLEANS & CONDITIONS

Our CBCS<sup>TM</sup> cleans and conditions water using magnets to organize and positively charge molecules, which binds them together, to be removed by the filter system more effectively.



#### How it works:

Water passes by the powerful, highly focused magnetic field, the magnetizer does two things:

- 1. Polarizes (organizes) molecules.
- 2. Gives water a net positive (+) charge.

This positive charge binds or clumps particles such as dirt, skin cells, body and tanning oils into larger particles (ion floc clusters)which are moreeffectively filtered out by the filtration system.

#### **Features and benefits:**

- Reduces chemical usage and costs.
- Removes scale build up (rough buildupon the water surface, seats and walls that feel like sandpaper).
- Helps removal of water line ring caused by body oils, cosmetics and lotion residues.
- Balances, or stabilizes , pH levels.
- Improves filter performance.
- Makes the water feel silky smooth.
- Eliminates mineral and dissolved metal build up helping to prolong equipment.
- Minimizes spa maintenance.



## Adjustable Jets - Customize your Therapy

### JET MASSAGE THERAPY PUTS YOU IN CONTROL

Fully adjustable. Interchangeable with same sizes.











#### HIGH PRESSURE DIRECTIONAL JETS

Focuses therapy on specific parts of the body like arms legs, and back



**SINGLE SPINNER JET**High pressure circulating massage



TRI-SWIRL JETS
Pulsating hydrotherpay massage



**DUO SPINNER JETS**Circulating hydrotherapy massage





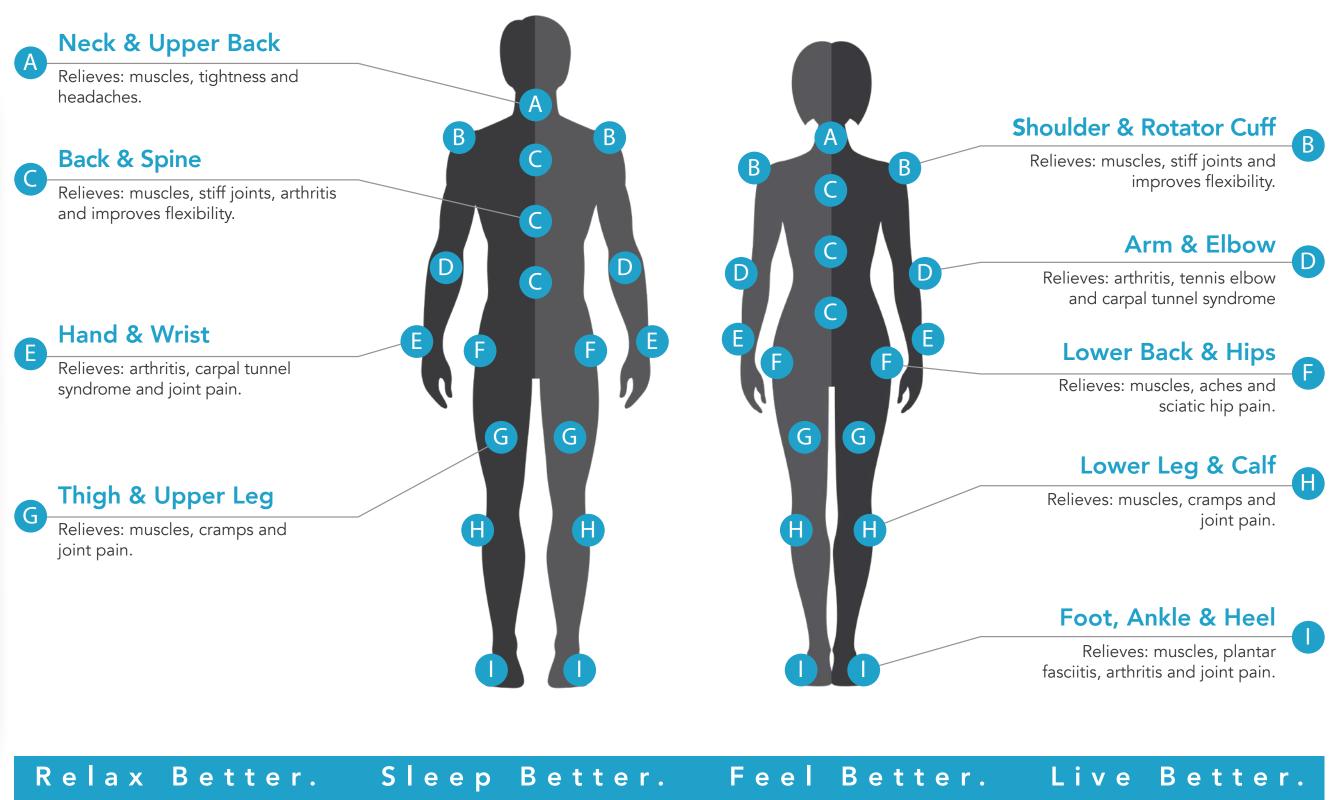


## Best Hydrotherapy Massage

### OUR MASSAGE JETS HAVE YOU COVERED.

Interchangeable. Adjustable. Powerful. More jets than the competition!







## Most Comfortable Spa Seating

### SCULPTED TO ERGONOMIC PERFECTION

Hand crafted molds are designed by artisans and engineers to fit and support your every contour.

#### 1. Lounge Seat

Our lounge seat is ergonomically designed to fit your needs in the most comfortable way. It targets areas such as your shoulders, back, legs and feet.

#### 2. Therapeutic Seat

Our therapeutic seats are designed to offer a different kind of hydrotherapy. They use a variety of jet placements in order to make a quantifiable difference.

#### 3. Cool Down Seat

The cool down seat allows you take a break from the heat of the water but still enjoy your spa and the company of your family and friends.





### Resort Series

### THE ULTIMATE, LUXURIOUS SPA SERIES



ORLANDO

4 pumps | 107 jets | 6 person | 92.5" x 92.5" x 39.5" Pumps: 4 therapy | 1 circulating



MONACO

4 pumps | 98 jets | 5 person | 92.5" x 92.5" x 39.5" Pumps: 4 therapy | 1 circulating



CABO

4 pumps | 91 jets | 5 person | 84" x 84" x 34" Pumps: 4 therapy | 1 circulating



RIO

4 pumps | 73 jets | 5 person | 84" x 76" x 34" Pumps: 4 therapy | 1 circulating



**Bistro Table** 



**Water Features** 



**RIM Cabinets** 



Touchscreen Control



**More Jets** 



**Water Controls** 



**More Pumps** 



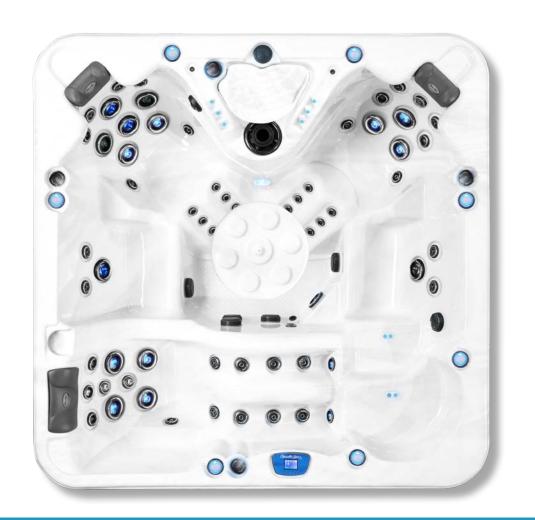
### Beachcraft Series

### THE BEST OF LUXURY AND THERAPY



TRADITION

3 pumps | 67 jets | 6 person | 92.5" x 92.5" x 39.5" Pumps: 3 therapy | 1 circulating



PEARL ISLAND

3 pumps | 66 jets | 5 person | 92.5" x 92.5" x 39.5" Pumps: 3 therapy | 1 circulating



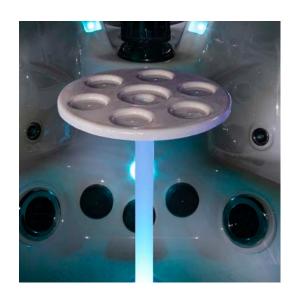
MYRTLE BEACH

3 pumps | 62 jets | 6 person | 84" x 84" x 34" Pumps: 3 therapy | 1 circulating



ST. ANDREW

3 pumps | 66 jets | 5 person | 84" x 84" x 34" Pumps: 3 therapy | 1 circulating



**Bistro Table** 



**Water Features** 



**RIM Cabinets** 



Touchscreen Control



**More Jets** 



**Ergonomic Seating** 



**More Pumps** 



### Northwest Series

### **GREAT VALUE & THERAPY**









BROADMOOR

2 pumps | 51 jets | 6 person | 92.5" x 92.5" x 39.5" Pumps: 2 therapy | 1 circulating

CONCORDIA

2 pumps | 51 jets | 7 person | 92.5" x 92.5" x 39.5" Pumps: 2 therapy | 1 circulating

#### TWIN PEAKS

2 pumps | 57 jets | 5 person | 92.5" x 84" x 34.5" Pumps: 2 therapy | 1 circulating

#### LIBERTY LAKE

2 pumps | 51 jets | 5 person | 84" x 84" x 34" Pumps: 2 therapy | 1 circulating

#### **FAIRVIEW**

pumps | 51 jets | 6 person | 84" x 84" x 34

Pumps: 2 therapy | 1 circulating



**LED Lights** 



**Water Features** 



**DuraTech Cabinets** 



Touchscreen Control



**Foot Jets** 



**Ergonomic Seating** 



**Double Filtration** 



## Evergreen Series

### **GREAT VALUE & THERAPY**











Water Features

2 pumps | 40 jets | 6 person 92.5" x 92.5" x 39.5" Pumps: 2 therapy | 1 circulating 2 pumps | 40 jets | 6 person 84" x 84" x 34" Pumps: 2 therapy | 1 circulating 2 pumps | 40 jets | 5 person 76" x 76" x 34" Pumps: 2 therapy | 1 circulating 2 pumps | 40 jets | 4 person 76" x 76" x 40" x 34" Pumps: 2 therapy | 1 circulating



**DuraTech Cabinets** 



2 pumps | 40 jets | 8 person 92.5" x 92.5" x 39.5" Pumps: 2 therapy | 1 circulating



2 pumps | 40 jets | 7 person 84" x 84" x 34" Pumps: 2 therapy | 1 circulating



2 pumps | 40 jets | 7 person 76" x 76" x 34" Pumps: 2 therapy | 1 circulating



2 pumps | 40 jets | 3 person 76" x 53" x 34" Pumps: 2 therapy | 1 circulating



Push Button Control



**Ergonomic Seating** 



### Lite Series

### **GREAT VALUE & THERAPY**







93L LITE 1 pumps | 20 jets | 6 person 92.5" x 92.5" x 39.5" Pumps: 1 therapy | 1 circulating

1 pumps | 20 jets | 6 person 84" x 84" x 34" 84L

76L LITE

1 pumps | 20 jets | 5 person 76" x 76" x 34" Pumps: 1 therapy | 1 circulating







1 pumps | 20 jets | 7 person 84" x 84" x 34" 84 Pumps: 1 therapy | 1 circulating



1 pumps | 20 jets | 7 person 76" x 76" x 34" 76 LITE Pumps: 1 therapy | 1 circulating



76R



**DuraTech Cabinets** 



**Push Button Control** 



**Hydrotherapy Jets** 



## Industry's Best Hot Tub Warranty

#### WE ARE PROUD TO PROVIDE THE BEST WARRANTY!

Compare for yourself and you will see we back the best hot tubs with the best warranty.



Structural warranty includes the shell, pillar supports, floor system and cabinet.



Equipment warranty includes the plumbing parts and operating equipment.

(Lite Series warranty\*: 10 year structural / 2 year equipment)
(Europe warranty\*: 10 year structural / 3 year equipment)

\* Exclusions. We provide a one year warranty on the following items: cedar cabinets (does not include the surface color stain finish from fading), fuses, light bulbs, LED lighting, spa pillows, filter cartridges, ozonators, UVC system, salt system, music/audio/media system, Bluetooth system, speakers, subwoofer, Wi-Fi System, MicroSilk, Power-In-Motion Package. See spa manual or go to clearwaterspas. com for complete warranty details and more information.



## Best Practice Manufacturing



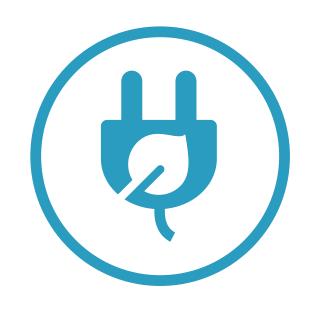
#### **CLEAN WATER**

Natural water filtration and purification solutions



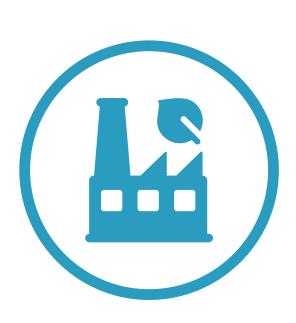
#### **CERTIFIED**

Exceeds the standards of the California Energy Commission



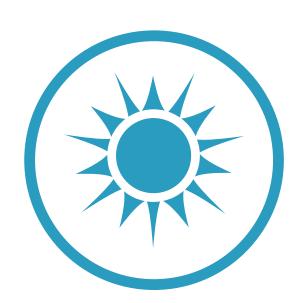
#### **ENERGY EFFICIENT**

RTB insulation saves energy, costs, recycles and reflects heat



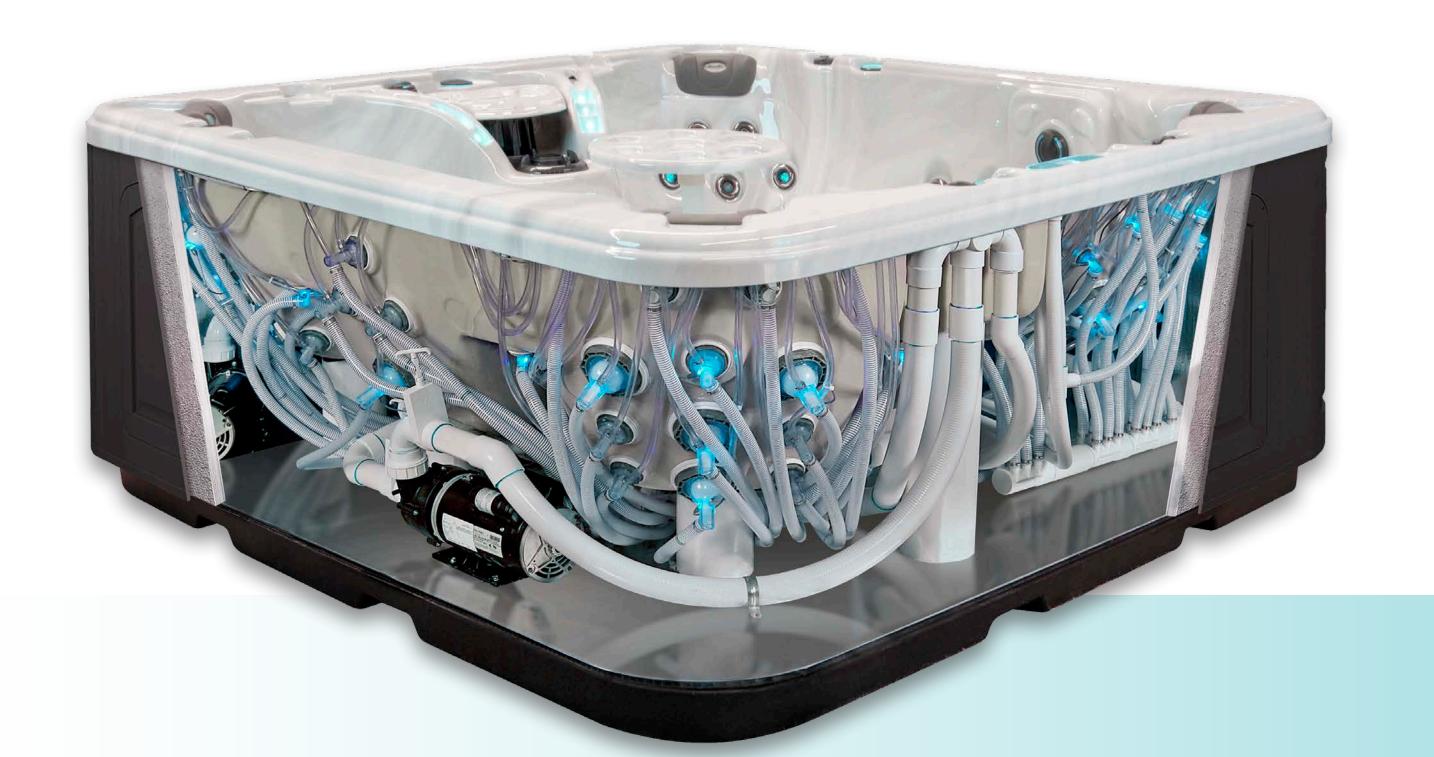
#### **MANUFACTURING**

Natural water filtration and purification solutions



**CLEAN AIR** 

V.O.C.-free styrene-free clean air EcoSpray™ shell system



# EXPERIENCE THE DIFFERENCE



SALES HANDBOOK